

Craft Beer Shrink Sleeve Specifications & Pricing

Material:	IT000005976 : Shrink - 78% PETG
Topcoat:	IT000006474 : Sleeve Varnish DGG115-PL/only Digital
Imprints:	4cp + 2 hits white/3% reduction for 1 hit of white
Copies:	1

12oz Crown 202 Can - Digital - LF 109mm x CL 123.8mm								
1,000	2,500	5,000	7,500	10,000	15,000	20,000	25,000	30,000
\$ 255.09	\$ 405.82	\$ 657.03	\$ 908.25	\$ 1,159.00	\$ 1,672.50	\$ 2,216.00	\$ 2,732.50	\$ 3,234.00
\$ 0.2551	\$ 0.1623	\$ 0.1314	\$ 0.1211	\$ 0.1159	\$ 0.1115	\$ 0.1108	\$ 0.1093	\$ 0.1078

12oz Crown 202 Can - HD Flexo - LF 109mm x CL 123.8mm								
10,000	25,000	50,000	75,000	100,000	150,000	200,000	250,000	300,000
\$ 908.98	\$ 1,505.82	\$ 2,517.28	\$ 3,528.75	\$ 4,345.18	\$ 6,254.27	\$ 8,211.95	\$ 10,121.04	\$ 11,654.20
\$ 0.0909	\$ 0.0602	\$ 0.0503	\$ 0.0471	\$ 0.0435	\$ 0.0417	\$ 0.0411	\$ 0.0405	\$ 0.0388

16oz Crown 202 Can - Digital - LF 109mm x CL 158.8mm								
1,000	2,500	5,000	7,500	10,000	15,000	20,000	25,000	30,000
\$ 283.40	\$ 476.60	\$ 798.50	\$ 1,120.50	\$ 1,443.00	\$ 2,151.00	\$ 2,796.00	\$ 3,487.50	\$ 4,149.00
\$ 0.2834	\$ 0.1906	\$ 0.1597	\$ 0.1494	\$ 0.1443	\$ 0.1434	\$ 0.1398	\$ 0.1395	\$ 0.1383

16oz Crown 202 Can - HD Flexo - LF 109mm x CL 158.8mm								
10,000	25,000	50,000	75,000	100,000	150,000	200,000	250,000	300,000
\$1,061.68	\$ 1,812.28	\$ 3,080.01	\$ 4,347.73	\$ 5,434.32	\$ 7,887.99	\$10,341.66	\$ 12,795.33	\$ 14,819.52
\$ 0.1062	\$ 0.0725	\$ 0.0616	\$ 0.0580	\$ 0.0543	\$ 0.0526	\$ 0.0517	\$ 0.0512	\$ 0.0494

32oz Crowler - Digital - LF 146mm x CL 195.3mm								
1,000	2,500	5,000	7,500	10,000	15,000	20,000	25,000	30,000
\$ 351.25	\$ 637.27	\$ 1,114.00	\$ 1,590.75	\$ 2,116.00	\$ 3,088.50	\$ 4,092.00	\$ 5,065.00	\$ 6,066.00
\$ 0.3513	\$ 0.2549	\$ 0.2228	\$ 0.2121	\$ 0.2116	\$ 0.2059	\$ 0.2046	\$ 0.2026	\$ 0.2022

32oz Crowler - HD Flexo - LF 146mm x CL 195.3mm								
10,000	25,000	50,000	75,000	100,000	150,000	200,000	250,000	300,000
\$1,243.14	\$ 2,246.39	\$ 3,985.39	\$ 5,674.20	\$ 7,174.07	\$10,491.31	\$13,808.54	\$ 17,125.78	\$ 19,804.17
\$ 0.1243	\$ 0.0899	\$ 0.0797	\$ 0.0757	\$ 0.0717	\$ 0.0699	\$ 0.0690	\$ 0.0685	\$ 0.0660

6.8oz - Digital - LF 89.5mm x 108.5mm								
1,000	2,500	5,000	7,500	10,000	15,000	20,000	25,000	30,000
\$ 418.95	\$ 668.89	\$ 1,085.45	\$ 1,502.01	\$ 1,918.56	\$ 2,823.75	\$ 3,692.31	\$ 4,525.43	\$ 5,358.54
\$ 0.4190	\$ 0.2676	\$ 0.2171	\$ 0.2003	\$ 0.1919	\$ 0.1883	\$ 0.1846	\$ 0.1810	\$ 0.1786

6.8oz - HD Flexo - LF 89.5mm x 108.5mm								
10,000	25,000	50,000	75,000	100,000	150,000	200,000	250,000	300,000
\$1,503.38	\$ 1,966.06	\$ 3,004.32	\$ 4,042.58	\$ 5,080.84	\$ 7,071.31	\$ 9,061.78	\$ 11,138.31	\$ 13,128.78
\$ 0.1503	\$ 0.0786	\$ 0.0601	\$ 0.0539	\$ 0.0508	\$ 0.0471	\$ 0.0453	\$ 0.0446	\$ 0.0438

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8.4oz - Digital - LF 89mm x 179mm								
1,000	2,500	5,000	7,500	10,000	15,000	20,000	25,000	30,000
\$ 527.11	\$ 939.28	\$ 1,626.22	\$ 2,313.17	\$ 3,000.12	\$ 4,481.52	\$ 5,855.42	\$ 7,290.72	\$ 8,710.72
\$ 0.5271	\$ 0.3757	\$ 0.3252	\$ 0.3084	\$ 0.3000	\$ 0.2988	\$ 0.2928	\$ 0.2916	\$ 0.2904

8.4oz - HD Flexo - LF 89mm x 179mm								
10,000	25,000	50,000	75,000	100,000	150,000	200,000	250,000	300,000
\$1,641.10	\$ 2,668.04	\$ 4,322.23	\$ 5,976.43	\$ 7,360.62	\$11,025.06	\$14,333.45	\$ 17,641.84	\$ 21,036.28
\$ 0.1641	\$ 0.1067	\$ 0.0864	\$ 0.0797	\$ 0.0736	\$ 0.0735	\$ 0.0717	\$ 0.0706	\$ 0.0701

24oz - Digital - LF 118mm x 188mm								
1,000	2,500	5,000	7,500	10,000	15,000	20,000	25,000	30,000
\$ 540.92	\$ 973.79	\$ 1,695.26	\$ 2,416.72	\$ 3,138.19	\$ 4,688.63	\$ 6,131.56	\$ 7,682.00	\$ 9,124.93
\$ 0.5409	\$ 0.3895	\$ 0.3391	\$ 0.3222	\$ 0.3138	\$ 0.3126	\$ 0.3066	\$ 0.3073	\$ 0.3042

24oz - HD Flexo - LF 118mm x 188mm								
10,000	25,000	50,000	75,000	100,000	150,000	200,000	250,000	300,000
\$2,001.26	\$ 3,550.71	\$ 6,247.85	\$ 8,858.94	\$11,556.08	\$16,778.26	\$22,086.50	\$ 27,394.73	\$ 32,702.96
\$ 0.2001	\$ 0.1420	\$ 0.1250	\$ 0.1181	\$ 0.1156	\$ 0.1119	\$ 0.1104	\$ 0.1096	\$ 0.1090

Additional Charges:

HD Flexo Plates \$75.00/ea

Digital Copy Changes \$20.00/ea - minimum of 1M sleeves per copy

HD Flexo Copy Changes \$50.00/ea - minimum of 10M sleeves per copy

Cut and Stack Upcharge - 25%

* please contact manufacturing for maximum number and lead-time adjustments

Finishing Spec:	Machine Applied, 5" Cores, #2 Unwind
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